

TESTING BASED ON EQUIPMENT / PRODUCT TYPE

100kN/ 1000kN/ 2000 kN UTM without Extensometer

6-40mm

1000 kN UTM with Video Extensometer

6-40mm

CNC / Oxycutter Cutting (According to thickness)

1-4mm

5-10mm

11-15mm

16-20mm

20-25mm

26-30mm

31-34mm

35-39mm

40-44mm

50-54mm

55-59mm

60-64mm

65-69mm

70-74mm

75-79mm

80mm

Bar bender & rebender

<20 mm

>20 mm

Sample Preparation (Iron & Steel)

Hot mounting machine

Wire Mesh

Mesh-weld shear strength

Wire mesh - dimension

Impact Test Machine

Impact test (Izod/Charpy) - 1 set (3 nos)

Chemical Element Analysis

Arc Spark Spectrometer with CRM (Bruker)

Arc Spark Spectrometer with CRM (Spectro)

ONH Analyzer

Coating

Coating thickness tester (magnetic method)

Coating mass (gravimetric)

Hardness Tester

Brinell Hardness tester

Rockwell Macrohardness tester

Vickers Hardness Tester

Digital Microscope (100x)

Thickness of skin material

Surface Geometry

Rebar Measuring System

Surface Geometry

Testing Based on Hourly Rate

Salt spray chamber (Weisstechnik)

Fatigue Test (5 million cycle)

250 kN Hydraulic Fatigue Machine

300 kN Hydraulic Fatigue Machine

< 16 mm

20-39 mm

500 kN Resonant Fatigue Machine

< 16 mm

20 - 49 mm

> 50 mm

Mechanical Splice Properties under low cycle

reverse loading

12 – 49 mm

Adjustable Steel Prop

Load Test

Pin Test & it's support

Test on prevention againts unintentional

disengagement

Mass & Dimension of Steel

Rebar Mass Per unit length (per first 50kg/m)

Rebar Mass Per unit area (per first 50kg/m2)

Steel Dimension

Rebar Bonding Test

<u>Hardened Concrete</u>

Cube compression test - <50MPa



TESTING BASED ON EQUIPMENT / PRODUCT TYPE

Polisher / Grinder

Non Destructive Testing

Schmidt Rebound Hammer for Concrete Schmidt Rebound Hammer for Concrete (Digital) Ground Penetrating Radar for Concrete (depth 6 metre)

Ultrasonic Pulse Echo Wireless Imaging System for Concrete

Eddy Current Instrument for Steel Tube
Digital Ultra Sonic Flaw Detector for Steel
XRF Handheld Machine

Concrete Lab

Mould (Cube/Cylinder/Beam) Concrete Mixer (248 L)

Concrete Mixer (100 L)

Sieve test

Slump Test Apparatus
Compacting Factor Apparatus
3000 kN Concrete Compression Machine
5000 kN Concrete Compression Machine

Oven / Furnace (24 hours)

Cement

Compressive strength of cement mortar cube Sample preparation

UV Chamber (per set up to 20 samples)
Relaxation test

Brick/Block

Dimensions

i. Brick

ii. Block

Compressive strength

i. With capping

ii. Without capping

Water absorption

3-days immersion

Density

Concrete, Cement, Aggregate Fresh concrete

Slump test

Compacting factor
Cube preparation

Cylinder/beam preparation

Aggregate

Sieve analysis

Water absorption and specific gravity

Cube compression test - >50MPa Cube compression test with RFID

Cube density (as received)

Cylinder compression test

Beam flexural test - <450mm

Beam flexural test - >450mm

Cylinder tensile splitting test

Water absorption test

Coring of Concrete

Concrete coring through reinforced concrete

i. 50 mm diameter

ii. 100 mm diameter

iii. 150 mm diameter

Core specimen density

Compressive strength of core sample (trimmed &

capped)

Compressive strength of core sample (without

trimmed & capped)

Concrete NDT

Surface hardness (12 reading per set)

i. Rebound hammer

ii. Digital rebound hammer



Scaffold (MS 1462)

Type of Test	Product Description
Dimension	vertical frame
Dimension	Cross Brace
Dimension	Horizontal Frame
Dimension	Adjustable Base plate / U-Head
Dimension	Catwalk / tread board
Dimension	Joint Pin
Dimension	Arm Lock
Dimension	Global Bracing
Dimension	side protection /Guard rail / Stairway
Dimension	Toe Board

Protection Annex A Coating/ Annex	x B Painted
Coating thickness magnetic Metho or Gravimetric Method (ISO 1461)	d (ISO 2178)
Test For Corrosion Resistance BS EN ISO 9227	Vertical Frame
Cross - Cut Test For Adhesion ISO 2409	Vertical Frame

Component test	omponent test	
Vertical Deflection of Horizontal Tube	Vertical Frame	
Compressive Strength of Vertical Tube	Vertical Frame	
Compressive Strength	Cross Brace	

Coupler

	Right angle coupler (RA)
Failure force, F _f] A / AA

Catwalk
Catwalk
Catwalk
Adjustable Jack Base/ U-Head
Vertical Frame Coupling pin
1 system frame scaffold
1 system frame scaffold
Tube
Tube
Tube E E A R (
Tube
steel tubes (with nominal diameter 48.3mm) ledger, transom, standard, bracing



Type of Test	Product Description
Pull apart force, F _p	
Indentation	
Slipping force, F _s	
Failure force, F _f	Right angle coupler (RA)
Pull apart force, F _p	B / BB
Indentation	
Slipping force, F _s	Swivel coupler (SW)
Failure force, F _f	A / B
Indentation	
Slipping force, F _s	Swivel coupler (SW)
Failure force, F _f	A/B
Indentation	
Slipping force, F _s	Sleeve coupler A
Slipping force, F _s	Sleeve coupler B

Modular Scaffold	
Dimension	Stairways
Dimension	Headroom and system width
Chemical	Steel tube
Tensile	steel tubes (other than 48.3 diameter mm)
Dimension	steel tubes (other than 48.3 diameter mm) * used same sample as tensile test
Dimension	steel tubes (with nominal diameter 48.3mm) ledger, transom, standard, bracing *used same sample as tensile test

Type of Test	Product Description
Structure & Component Test	
Load Test	Jack Base
Load Test	U Head
Load Test	Stairways
Downward Loading	Side Protection
Horizontal Loading	Side Protection
Upward Loading	Side Protection
Concentrated Load (500x500)	Platform
Concentrated Load (200x200)	Platform
Uniformly Distributed Load	Platform
Drop Test (Shear)	Platform And Their Supports
Drop Test (Moment)	Platform And Their Supports
Elastic Buckling Load Factor	Typical 3x3 System
Shoring System	
Tensile	Steel Tube
Chemical	Steel Tube
Global Test	Low Tower
Global Test	High Tower
Load Test	Jack Base
Load Test	U Head